

Skills Development Programme



Tungsten Inert Gas Welding (TIG)

TDR Training are a leading training provider in the region, offering bespoke skills development programmes to enhance, upskill and retrain to meet future business demands.

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European Social Fund



Overview

In the Tungsten Inert Gas Welding (TIG) welding process the arc is formed between a tungsten electrode and the workpiece in an inert atmosphere of argon or helium. The small intense arc provided by the electrode is ideal for high quality and precision welding. When filler metal is required, it must be added separately to the weld pool.

Training & Content

Duration 3 Days

Advantages... • Weld quality - Capable of producing high quality, accurate welds on a variety of material forms

and thicknesses • Clean - Very little fume or spatter produce

Introduction to TIG welding

- Health and Safety
- Hazard identification
- PPE requirements

Machine Setup/Shutdown

- Power connection
- Gas Set-up
- Earthing arrangements
- Machine controls/settings
- Safely shutdown machine

Welding

- Material preparation
- Tungsten electrode selection/preparation
- Correct welding technique
- Corner weld, Butt weld, Fillet overlap weld

Troubleshooting

- Fault finding
- Welding defects

Practical Competence Test

Practical test to confirm learning

Certification

TDR Certificate of competence upon completion of training

TDR Training

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